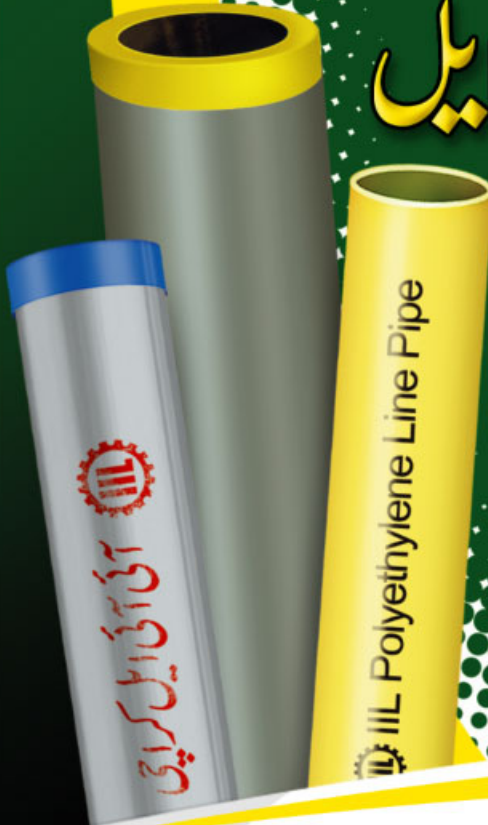


# آئی آئی ایل

**IIL** INTERNATIONAL  
INDUSTRIES LTD.  
Promising Reliability, For Now and Tomorrow



## IIL Gas Pipe

پاکستان میں سب سے اچھے

### Guaranteed Compliance to International Standards

- Only Pakistani company certified to API Standard for Steel and MDPE Pipes.
- Thickness, weight, length, and straightness.
- IIL trusted, leak free pipes.
- Ideal solution for gas distribution.

### Salient Features

- Standard selling price all over Pakistan.
- Guaranteed compliance to International Standards.
- Environment friendly.
- ISO 9001:2008 since 1997
- ISO 14001:2004 since 2000
- OHSAS 18001:2007 since 2007
- API Specification 5L (Licenses # 0014) since 2000
- API Specification 15LE (Licenses # 0391) since 2006
- Exported to over 30 countries covering 5 continents.
- With over 40 of manufacturing experience.



## IIL GI PIPE (Medium Grade)

Nominal Dia		Wall Thickness	Standard Weight
(Inch)	(mm)	(mm)	(Kg/m)
1/2"	15	2.60	1.205
3/4"	20	2.60	1.558
1"	25	3.20	2.415
1 1/2"	40	3.20	3.567
2"	50	3.60	5.034

Standard: BS EN 10226-2004 Length: 6 meter

- Good for house hold use
- Weld strength and leak tightness guaranteed by eddy current flaw detector
- Thickness / weight / length / straightness guarantee to BS EN 10255-2004
- Fire resistant
- Corrosion resistant

## IIL MDPE POLYETHYLENE LINE PIPE

Nominal Dia	Outer Dia	Wall Thickness	Standard Weight
(mm)	(mm)	(mm)	(Kg/m)
20	20.15	2.20	0.126
32	32.15	3.00	0.273
40	40.20	3.70	0.417
63	63.20	5.80	1.036
Nominal Dia	Outer Dia	Wall Thickness	Standard Weight
(Inch)	(mm)	(mm)	(Kg/m)
3/4"	26.70	2.41	0.184
1"	33.40	3.02	0.288
1 1/4"	42.10	4.22	0.506
2"	60.30	5.49	0.937

Standard: ASTM D2513, ISO 4437, API 15LE  
Maximum Length: 3/4" ~ 1 1/4" = 1000 Meter ; 2" = 100 Meter

- Ideal for gas distribution
- Guaranteed compliance to international standard of:
  - Diameter
  - Wall thickness
  - Length
- Convenient and easy installation
- Available in longer length resulting in few fittings
- Available in coils
- Suitable for excessive cold weather
- API- 15LE certified since 2006
- Color yellow

## IIL API LINE PIPE

Nominal Dia	Specified Dia	Wall Thickness	Standard Weight
(Inch)	(mm)	(mm)	(Kg/m)
3/4"	26.70	2.87	1.70
1"	33.40	3.38	2.52
2"	60.30	3.91	5.42

Standard: API-5L/API-0391 Length: 6 meter

- Ideal for industrial usage
- Weld strength, weld integrity and leak tightness guaranteed by:
  - In line Steam Annealer
  - Eddy Current Flaw Detector
  - Hydrotester
- Fire Resistant
- API-5L certified since 2000